



# Übersicht Bio-Degradierbare Magnesium- Werkstoffe

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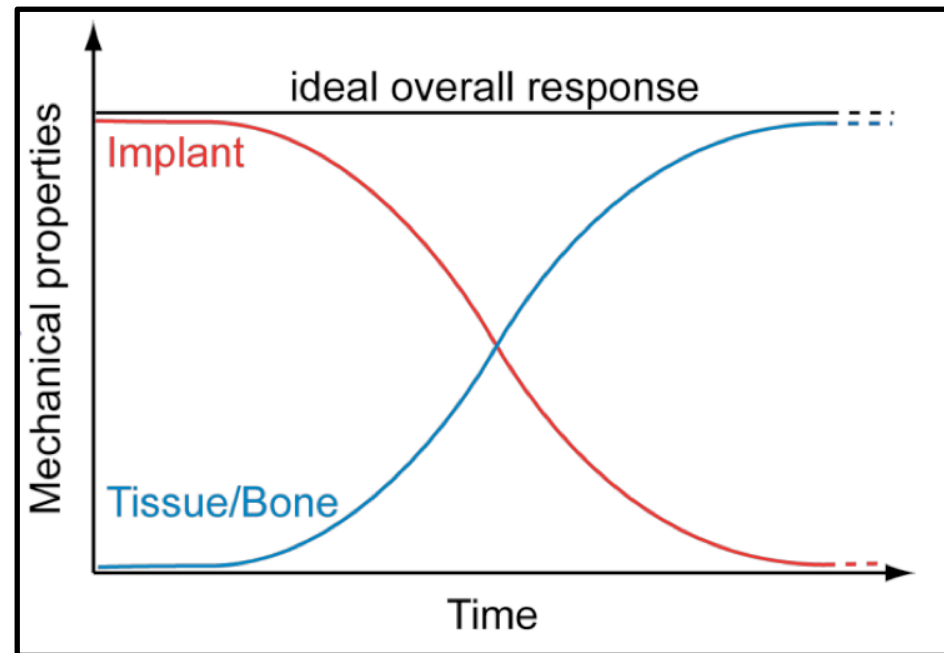
[annelie.weinberg@t-online.de](mailto:annelie.weinberg@t-online.de)

# Vision: Keine Implantatentfernung

- Krankenhausaufenthalte
- Patienten Stress reduzieren
- Morbidität senken
- Kosten senken

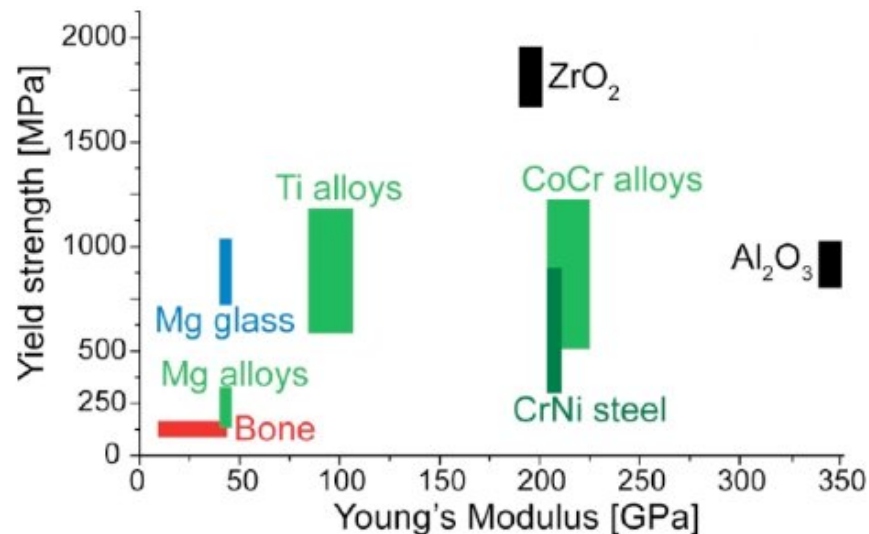
# Optimales Implantat Design ?

- Fraktur stabilisieren
- Homogene – gleichmäßige Degradation aufweisen
- Sollte nicht länger als 2 Jahre im Körper nachweisbar sein
- Gute biologische Verträglichkeit aufweisen



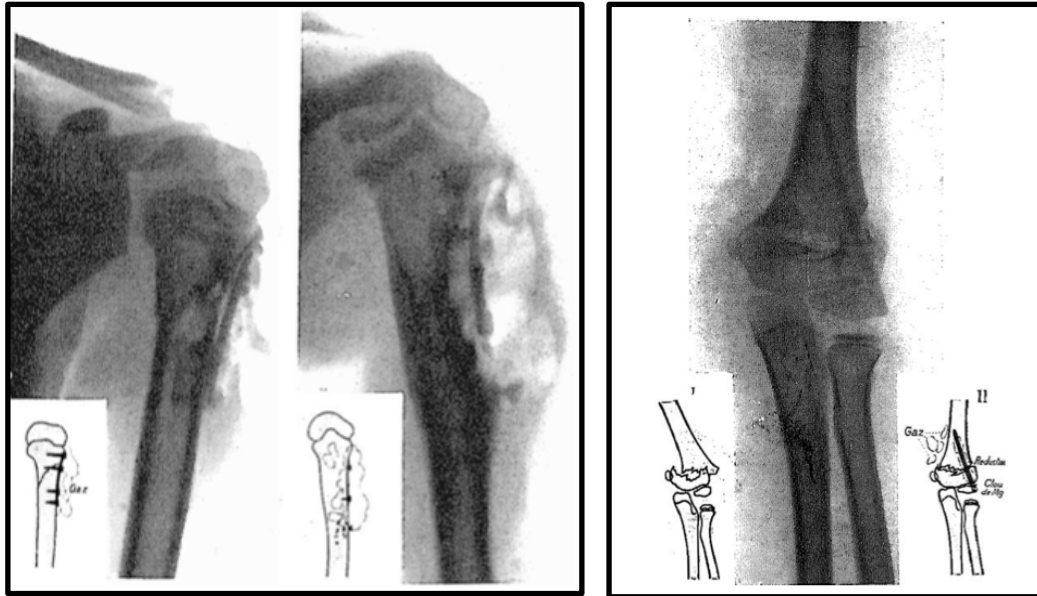
# Magnesium

- Element im menschlichen Organismus
- Mechanischen Eigenschaften um Frakturen zu stabilisieren (Witte 2005, Biomaterials)
- Reduktion des “stress shielding phenomenon” (Nagels 2003, J Shoulder Elbow Surg)
- Mg degradiert in wässriger Lösung



# Klinische Studien

Lambotte 1906-1932; Verbrugge, 1933-1937; McBride, 1938;  
Maier, 1940; Troitskii and Tsitrin, 1948



- + gute klinische Resultate
- + stimuliert den Hard-Kallus
- + keine Inflammation

- Subkutane Gasblasenbildung
- Schwellung, Rötung

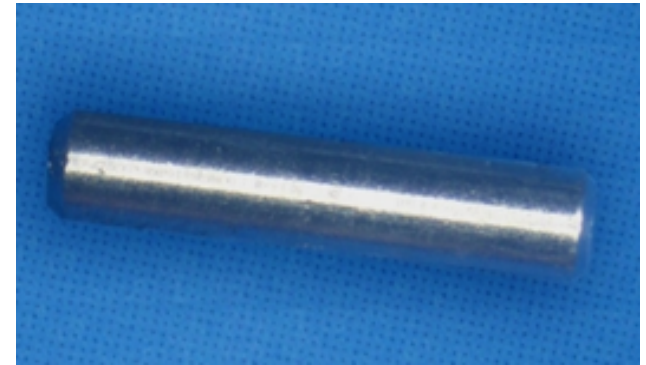
# 1<sup>st</sup> Generation

WE43: Mg - 4,1% Y – 3% REE

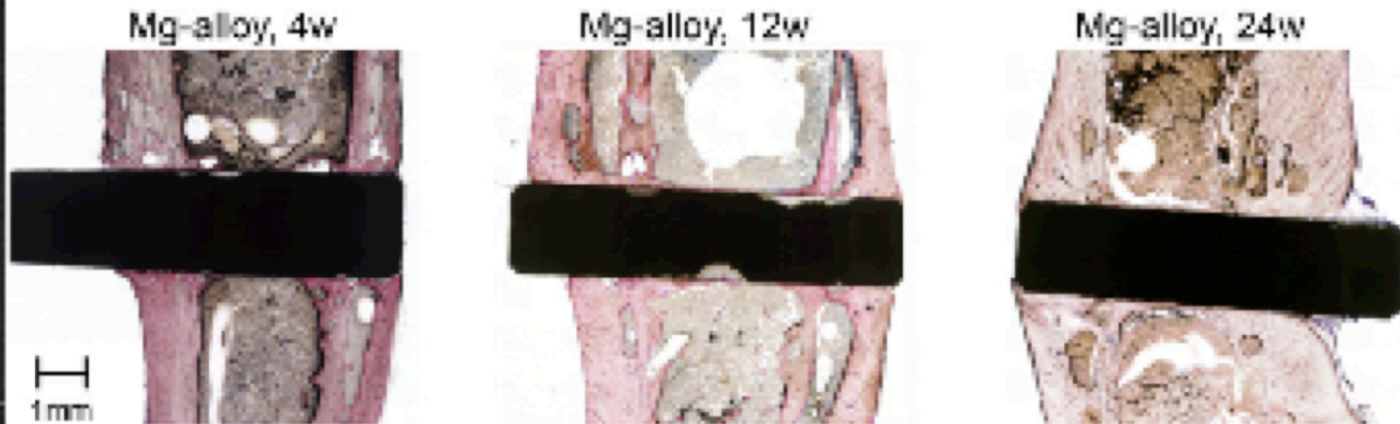
- K ufliche Legierung

Ziel:

- Die Degradationsgeschwindigkeit im wachsenden Skelett zu pr fen
- Evaluation des Knochen-Implantat Interface (verglichen mit Titan)



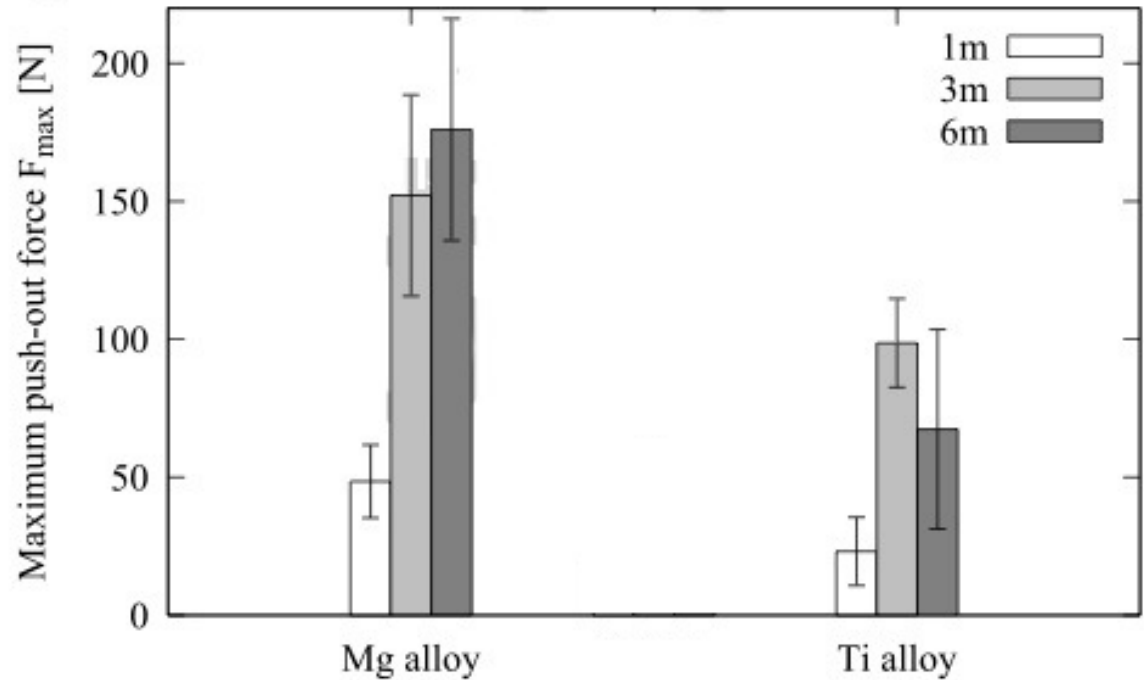
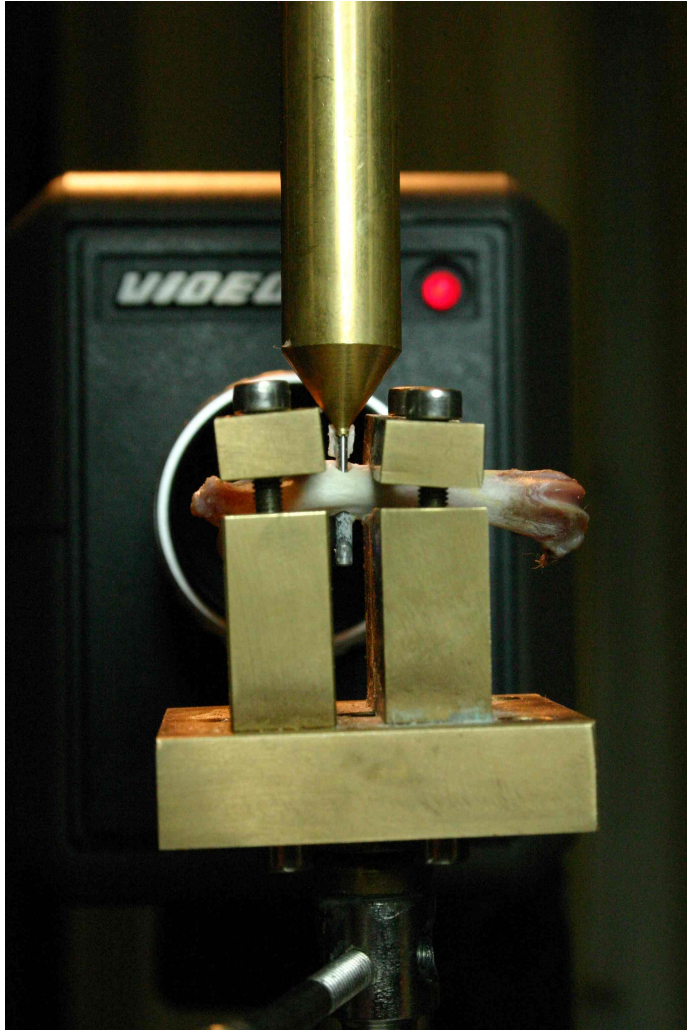
# 1<sup>st</sup> Generation



Resultat:

- keine sichtbaren Korrosionsprodukte
- Langsame Degradation
- Gute Knochenheilung

# 1<sup>st</sup> Generation



Resultat:  
Besseres Implantat-Knochen Interface  
als Titan



# 1<sup>st</sup> Generation

## Vorteil:

- Keine sichtbaren Akklomere von Korrosionsprodukten
- Gutes Knochen-Implantat Interface
- Keine Zeichen der Entzündung

## Nachteile:

- REE hoch (4% Yttrium und 3% REE)
- Sehr langsame Degradation

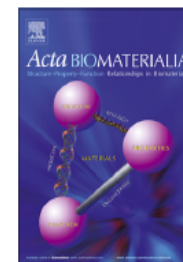


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Full length article

## Biocompatibility and degradation of LAE442-based magnesium alloys after implantation of up to 3.5 years in a rabbit model



N. Angrisani<sup>a,\*</sup>, J. Reifenrath<sup>a</sup>, F. Zimmermann<sup>b</sup>, R. Eifler<sup>c</sup>, A. Meyer-Lindenberg<sup>d</sup>, K. Vano-Herrera<sup>b</sup>, C. Vogt<sup>b</sup>

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<sup>b</sup> Institute of Inorganic Chemistry, Leibniz University of Hannover, Hannover, Germany

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<sup>d</sup> Clinic for Small Animal Surgery and Reproduction, Ludwig-Maximilians University, Munich, Germany

### ARTICLE INFO

Article history:

### ABSTRACT

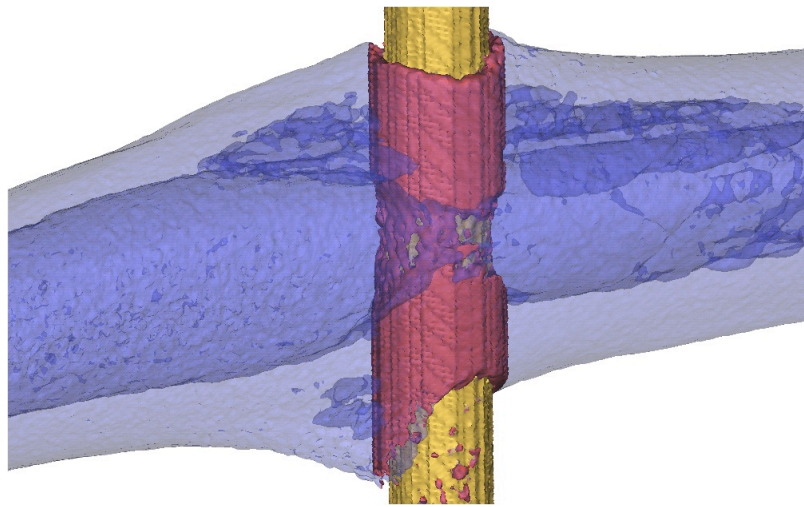
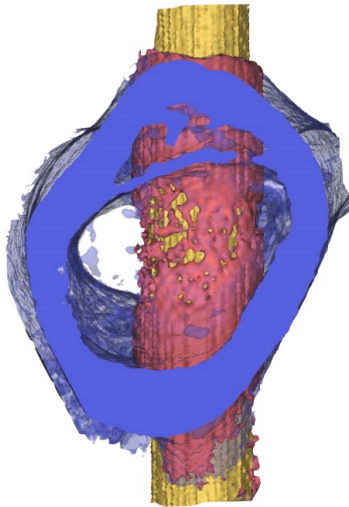
Magnesium as biodegradable implant material has been the center of orthopedic research. Latest progress in

# Mg-alloys in BRIC-project

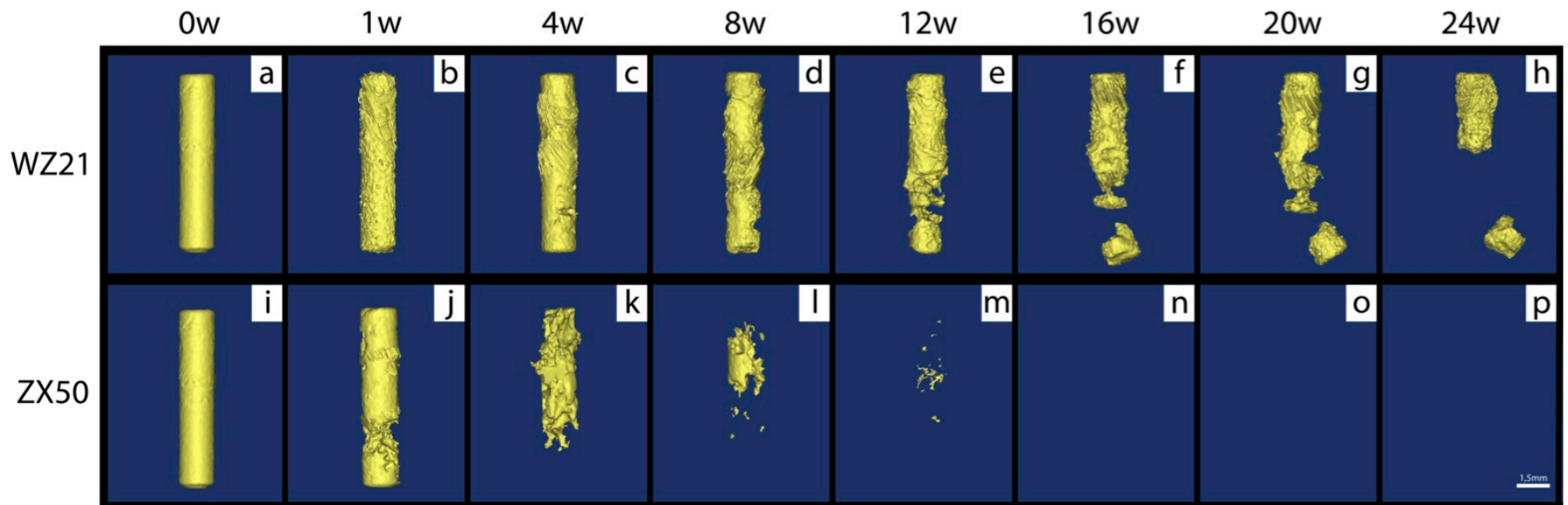
	1 <sup>st</sup> Generation WE43	2 <sup>nd</sup> Generation ZX50 & WZ21		3 <sup>rd</sup> Generation
REE	---			
Degradations- Geschwindigkeit	+			
Korrosion Produkte	+			

# 2<sup>nd</sup> Generation

- WZ21 = Mg - 1%Zn - 0,25% Ca - 0,15% Mn - **2% Y**
- ZX50 = Mg - 5% Zn - 0.25% Ca - 0.15% Mn (**no REE**)



# 2<sup>nd</sup> generation

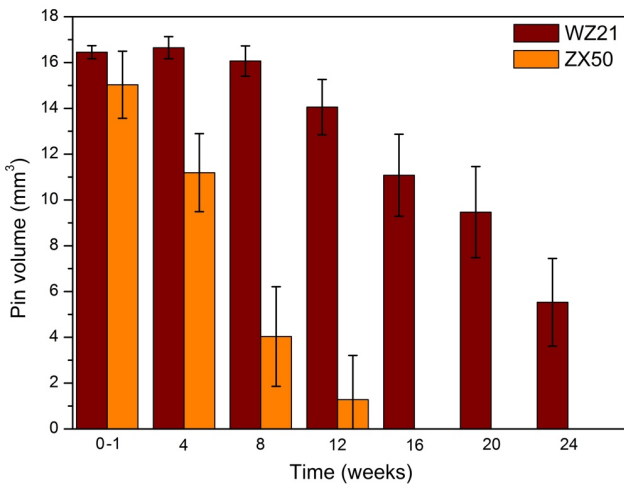


Results: WZ21 - 50% in 20 Wochen

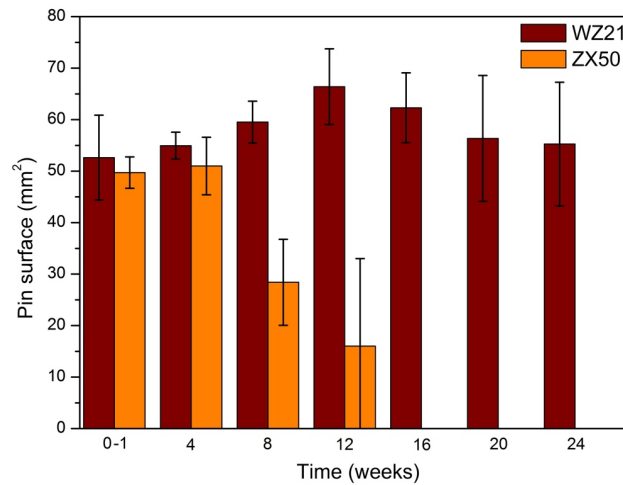
ZX50 - zu schnelle Degradation

# 2<sup>nd</sup> generation

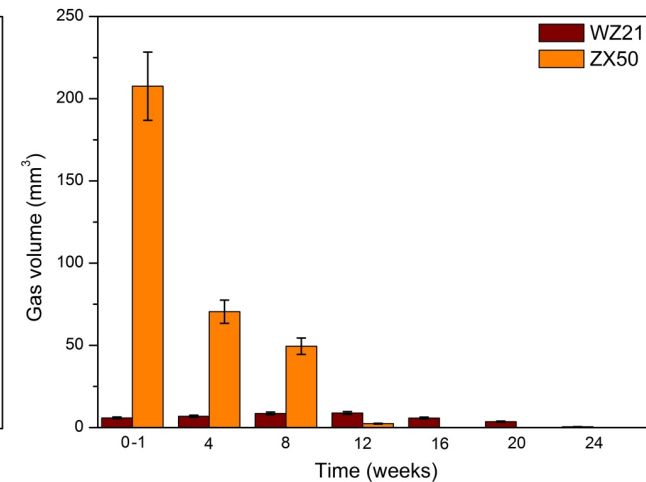
## Pin volume



## Pin surface



## Gas volume

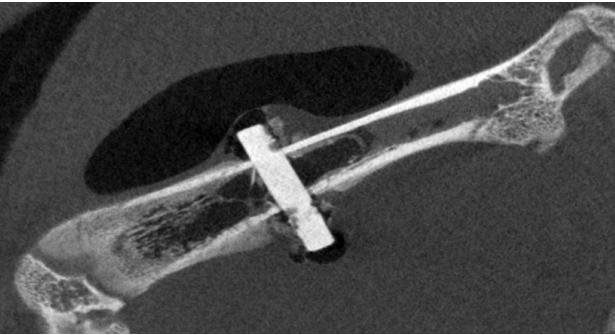


Results: WZ21 – moderate Gasbildung

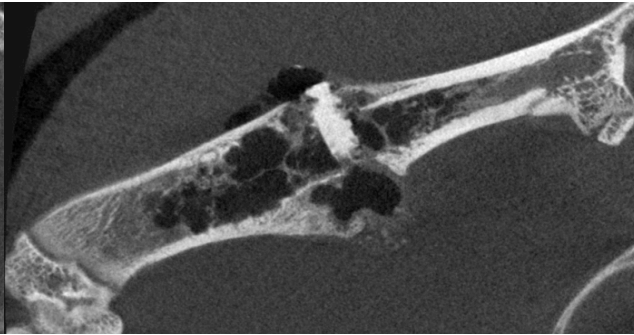
ZX50 - viele Korrosionsprodukte in 8 Wochen

# 2<sup>nd</sup> Generation – ZX50

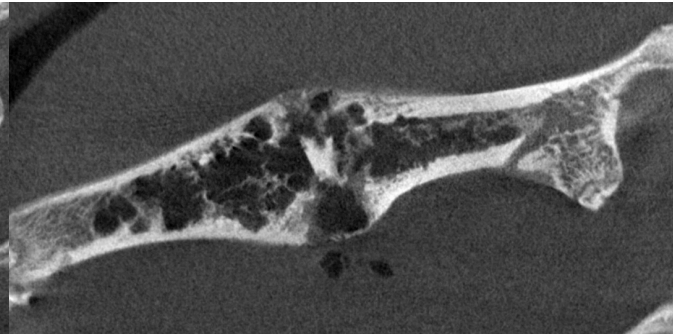
1w



4w



8w



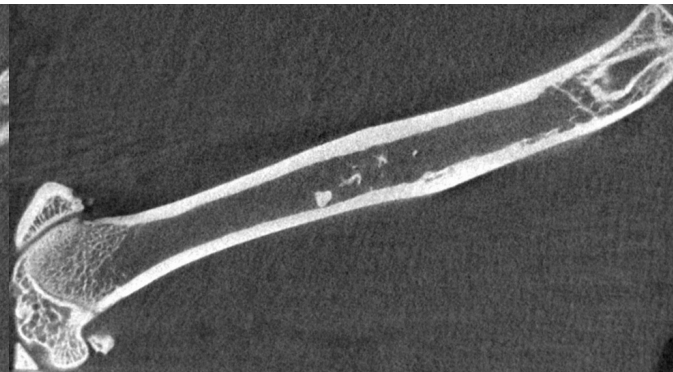
12w



16w



24w



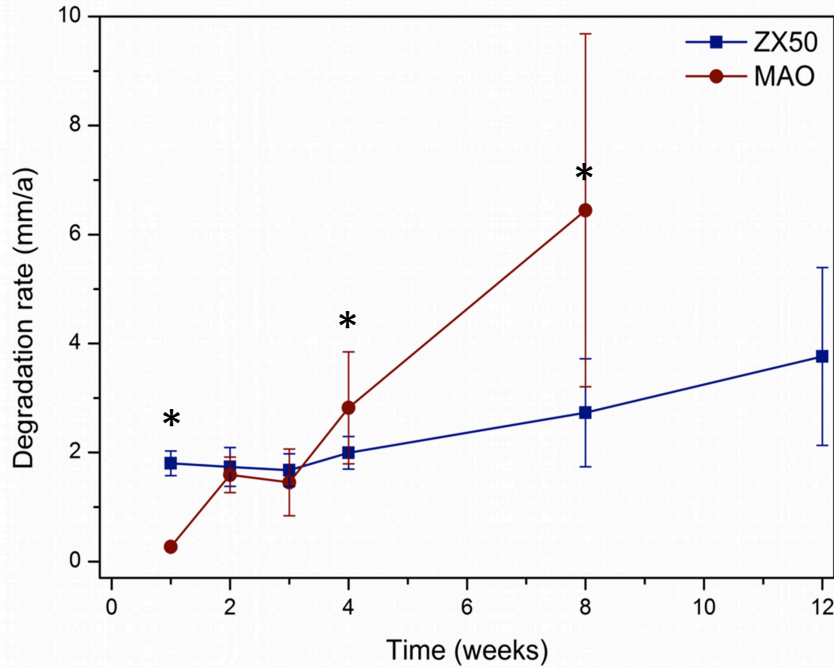
# 2<sup>nd</sup> Generation

- Weitere Versuche:
  - Surface Modifikationen (micro-arc oxidation)
  - Einfluss auf die Epiphysenfuge
  - Immunologische Antwort
  - Verbleib der Elemente of in bone und den Organen (kooperationspartneren)

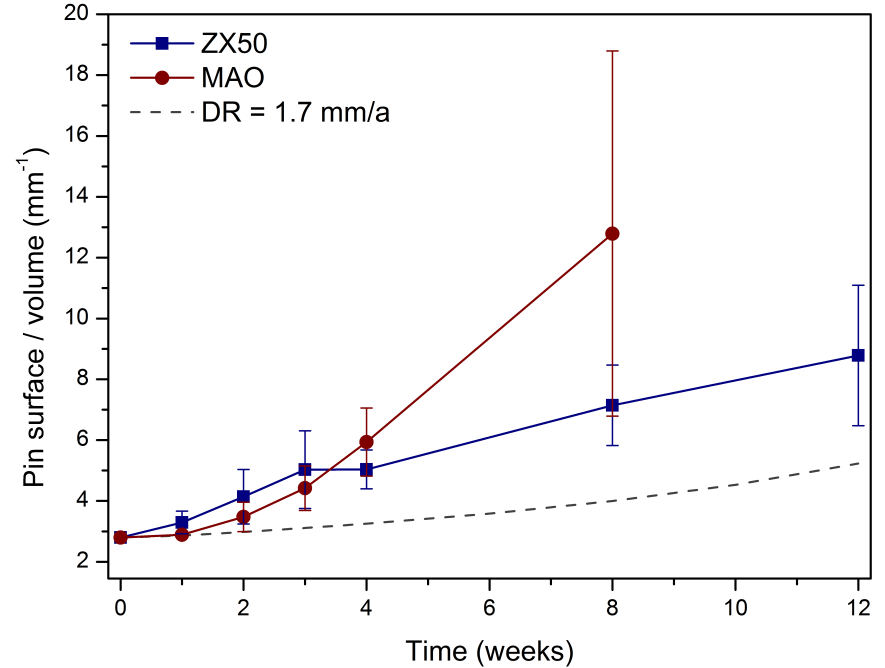


# Micro-Arc Oxidation

## Degradation rate



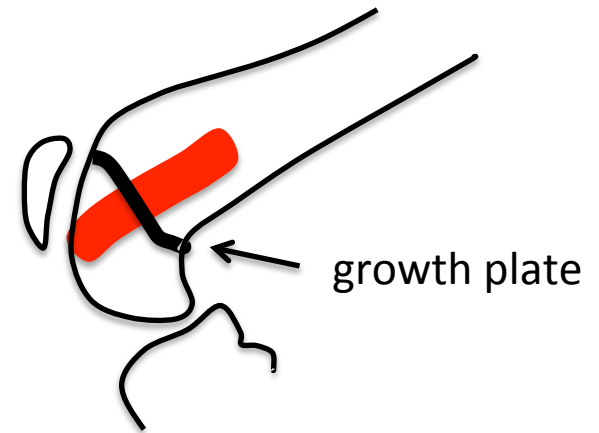
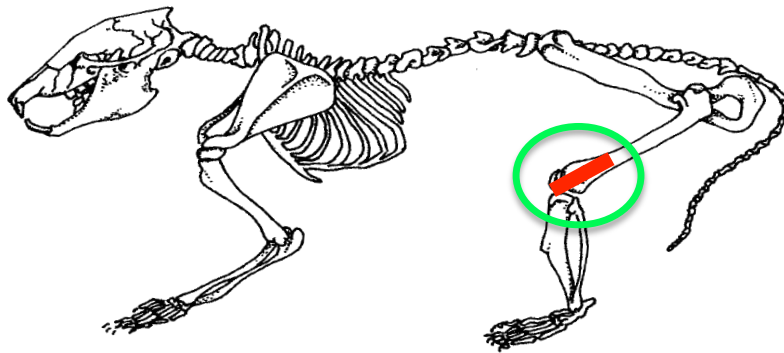
## Surface/Volume



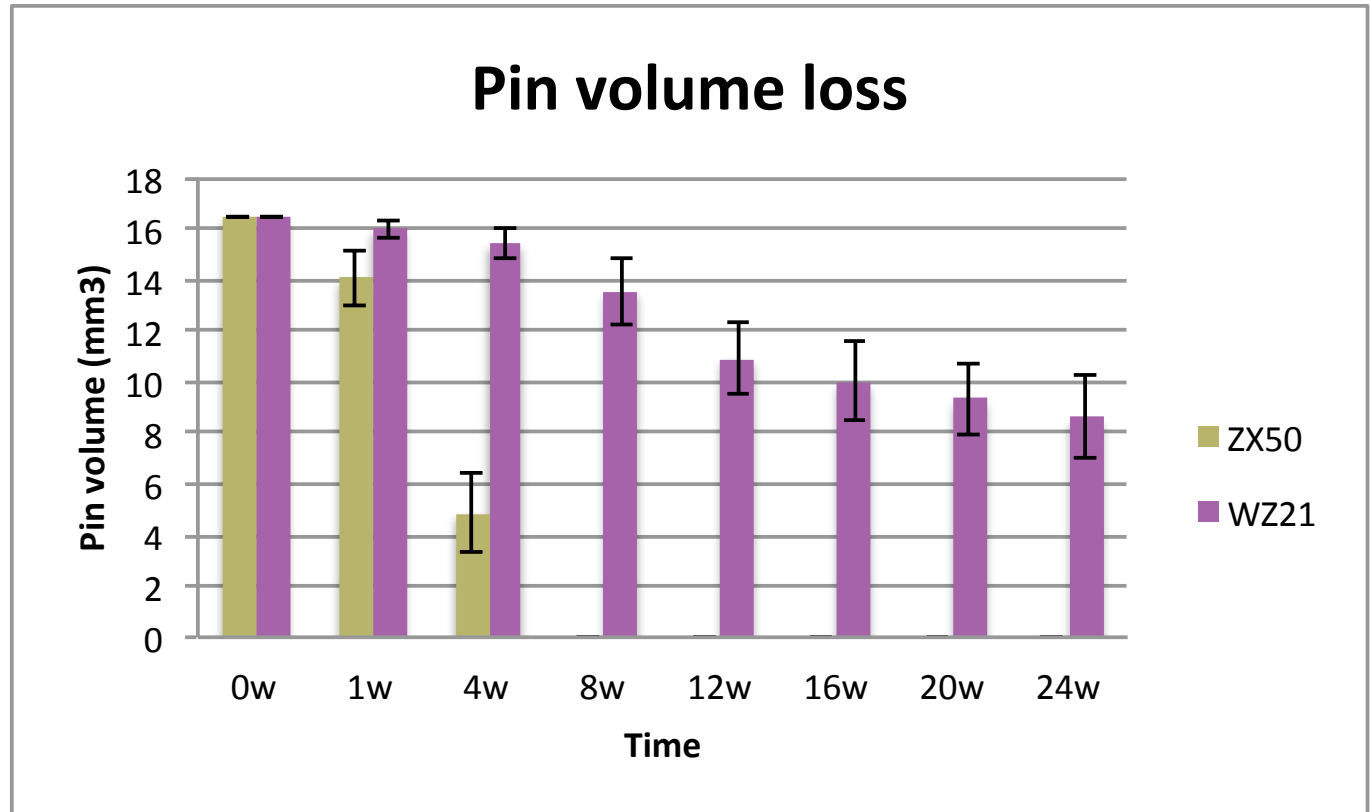
$$DR_i = \frac{\Delta x_i}{\Delta t} \text{ with } \Delta x_i = \frac{\Delta V_i}{S_i}$$

# Einfluss auf die Epiphysenfuge

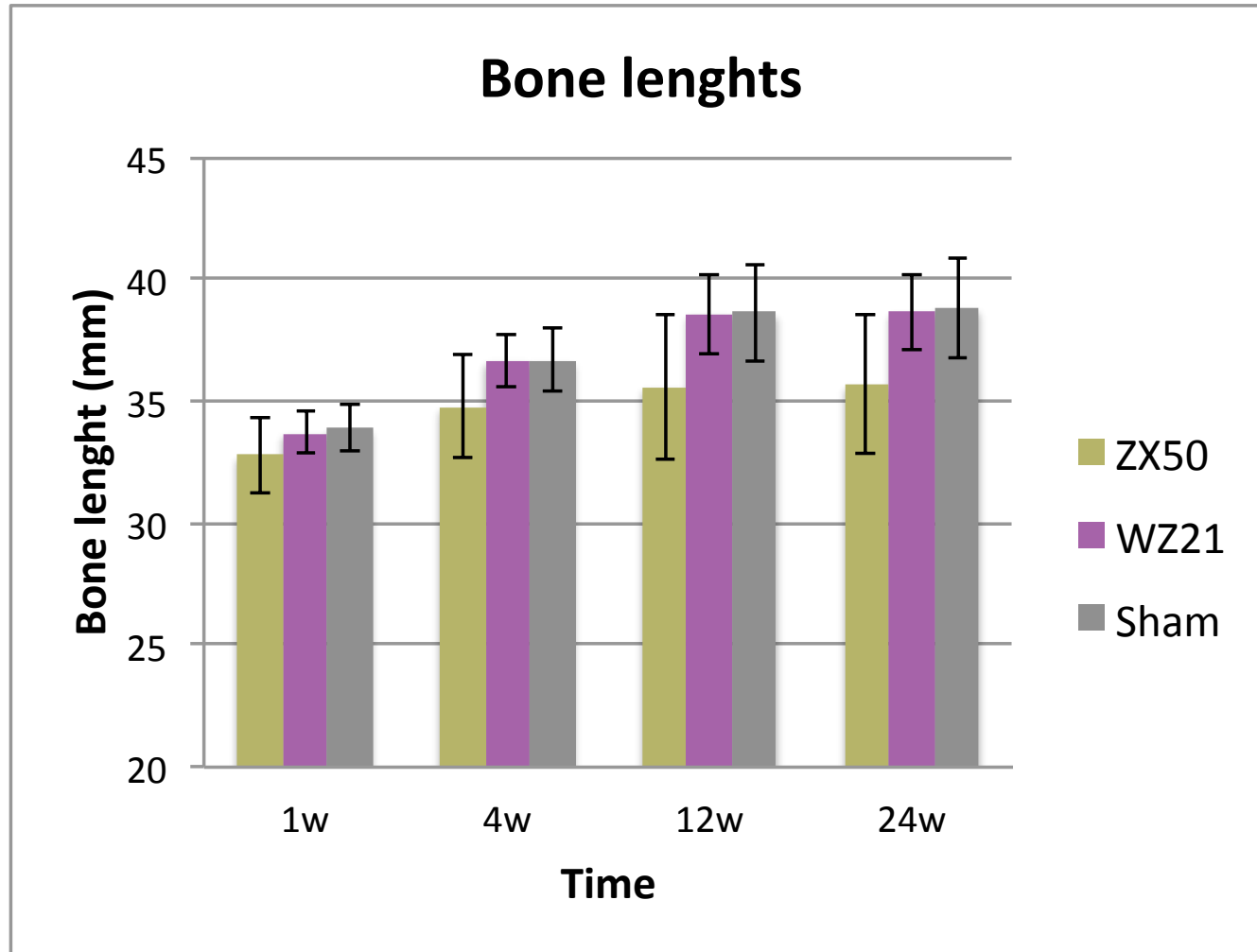
- Transepiphyseale Implantation in den Femur
- Gegenbein wurde nur gebürt



# Epiphysenfuge



# Epiphysenfuge



# Mg-alloys

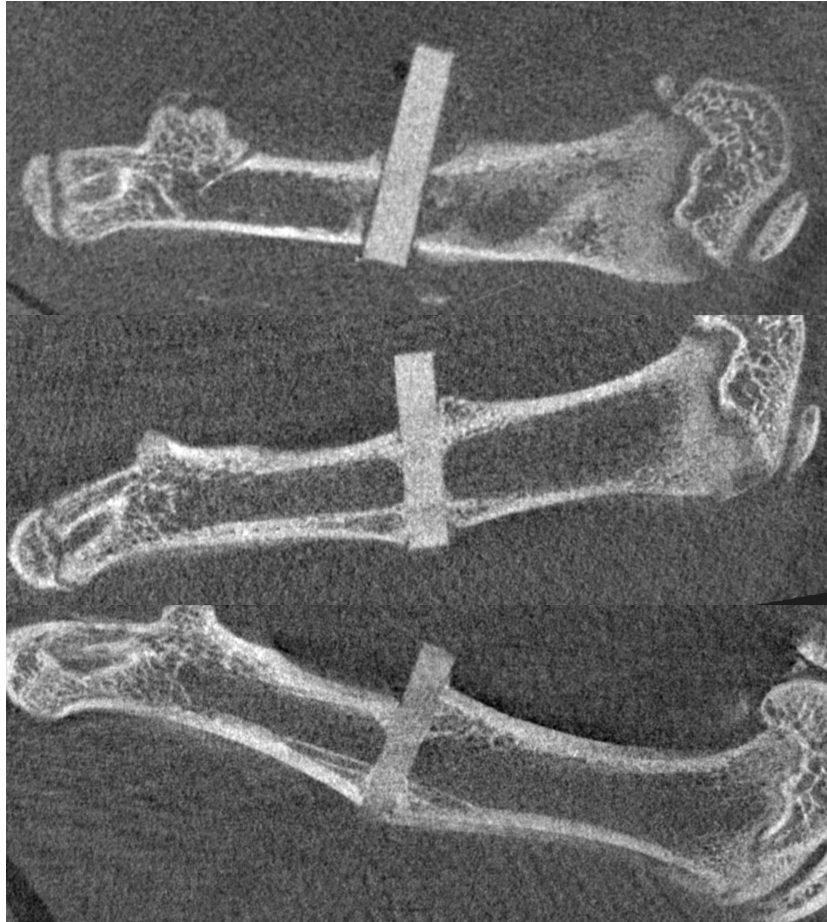
	1 <sup>st</sup> Generation WE43	2 <sup>nd</sup> Generation ZX50 & WZ21		3 <sup>rd</sup> Generation
Rare earth elements	---	+	-	
Degradations Geschwindigkeit	+	---	+	
Gas Formation	+	---	+	

# Zusammenfassung CP vs XHP

- Beide Systeme degradieren nach 24 Wochen
- Innerhalb der ersten Wochen war CP ZX50 schneller
- Je länger die Versuche, desto ähnlicher die Ergebnisse
- Initiale Gasvolumen ist deutlich geringer bei XHP ZX50

→ Höhere Verunreinigung spielen bei der Degradation eine Rolle, vor allem zu Beginn der Degradation

# 3<sup>rd</sup> Generation – XHP alloys



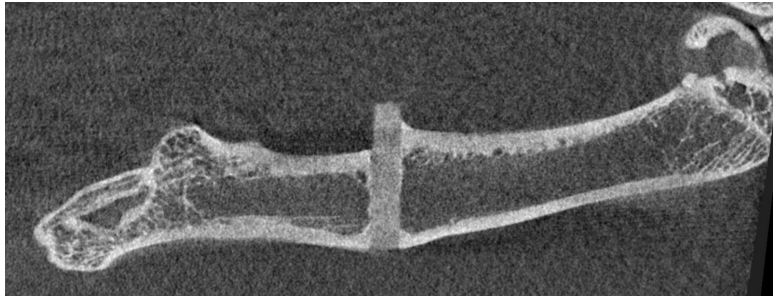
1w

4w

12w

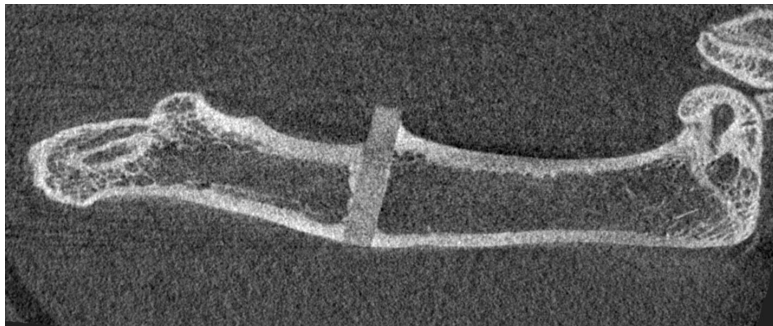
Langsame und homogene  
Degradation

# 3<sup>rd</sup> generation – XHP alloy



24w

Beginn der Korrosion  
nach 24 Wochen  
(sichtbar in Mimics)



36w

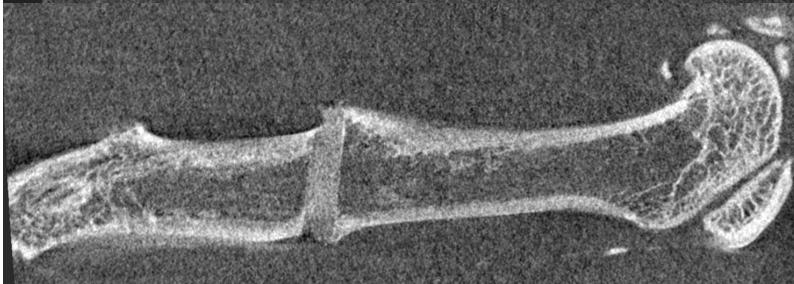
Guter Knochenanbau  
nach 36 Wochen



# 3<sup>rd</sup> Generation – XHP alloys



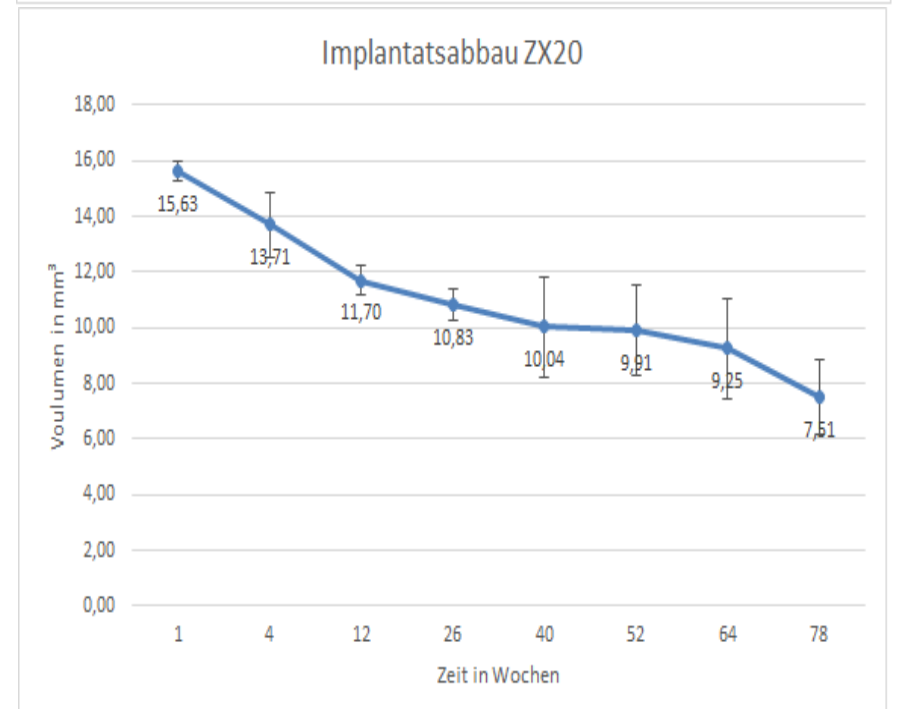
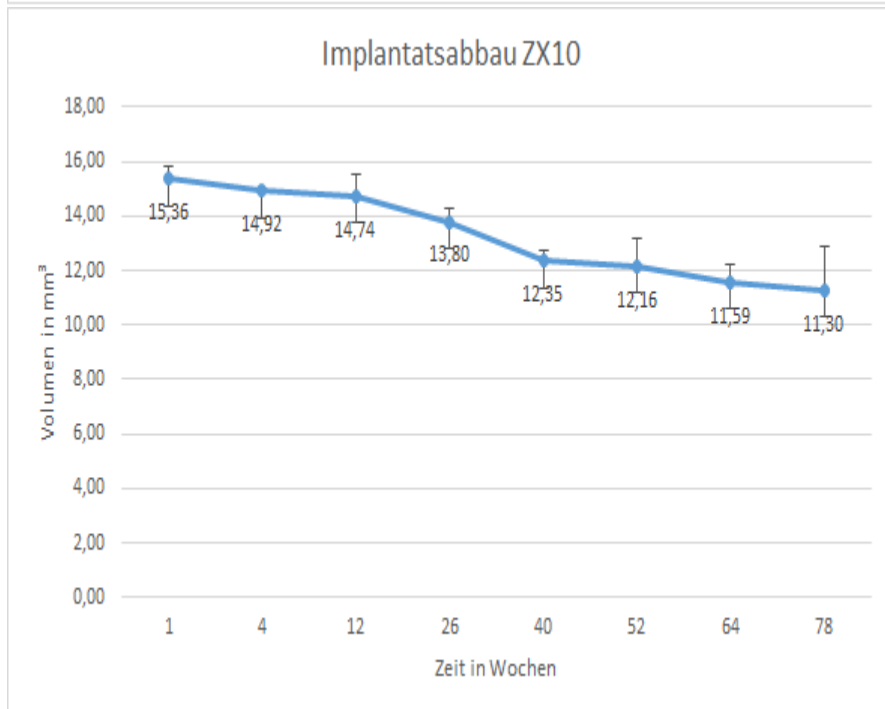
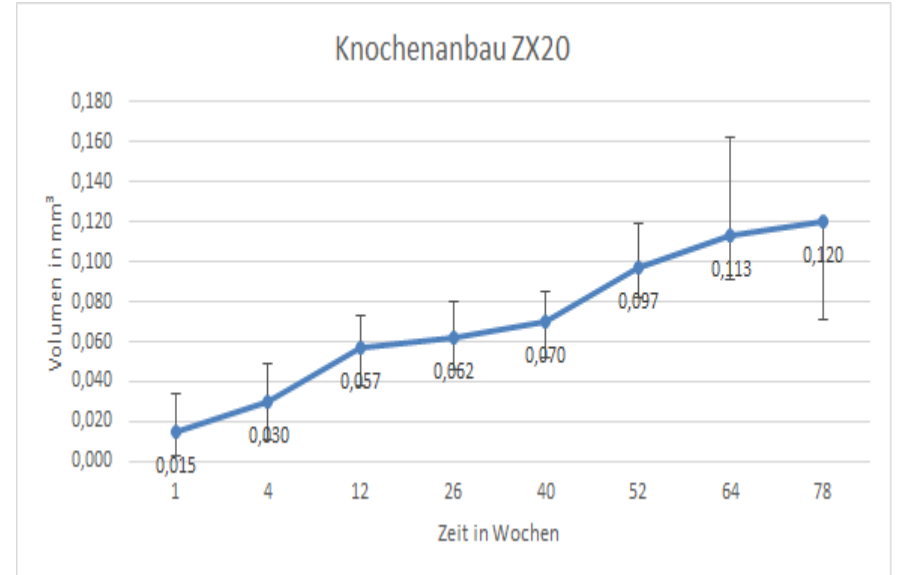
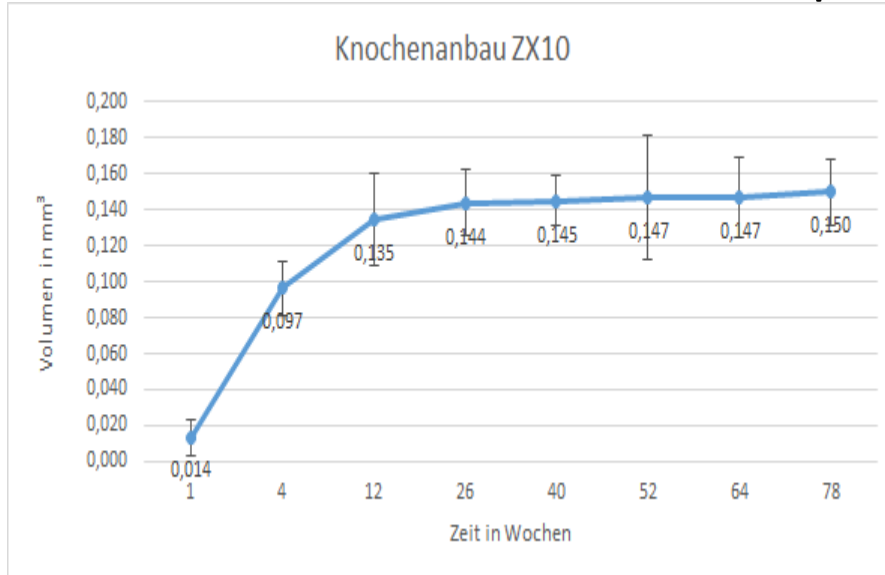
65 w



78 w



# Knochenanbau vs Implantatabbau ZX10 und ZX20



# Zusammenfassung ZX10 / ZX20

- Langsame und homogene Degradation
- Korrosion startet nach 24 Wochen
- Guter Knochenanbau
  
- Push out tests (Berger, TU Wien)
- Organ Untersuchungen (Prof. Gössler, KFU Graz)
- Histologische Evaluation (Myrissa, MUG)

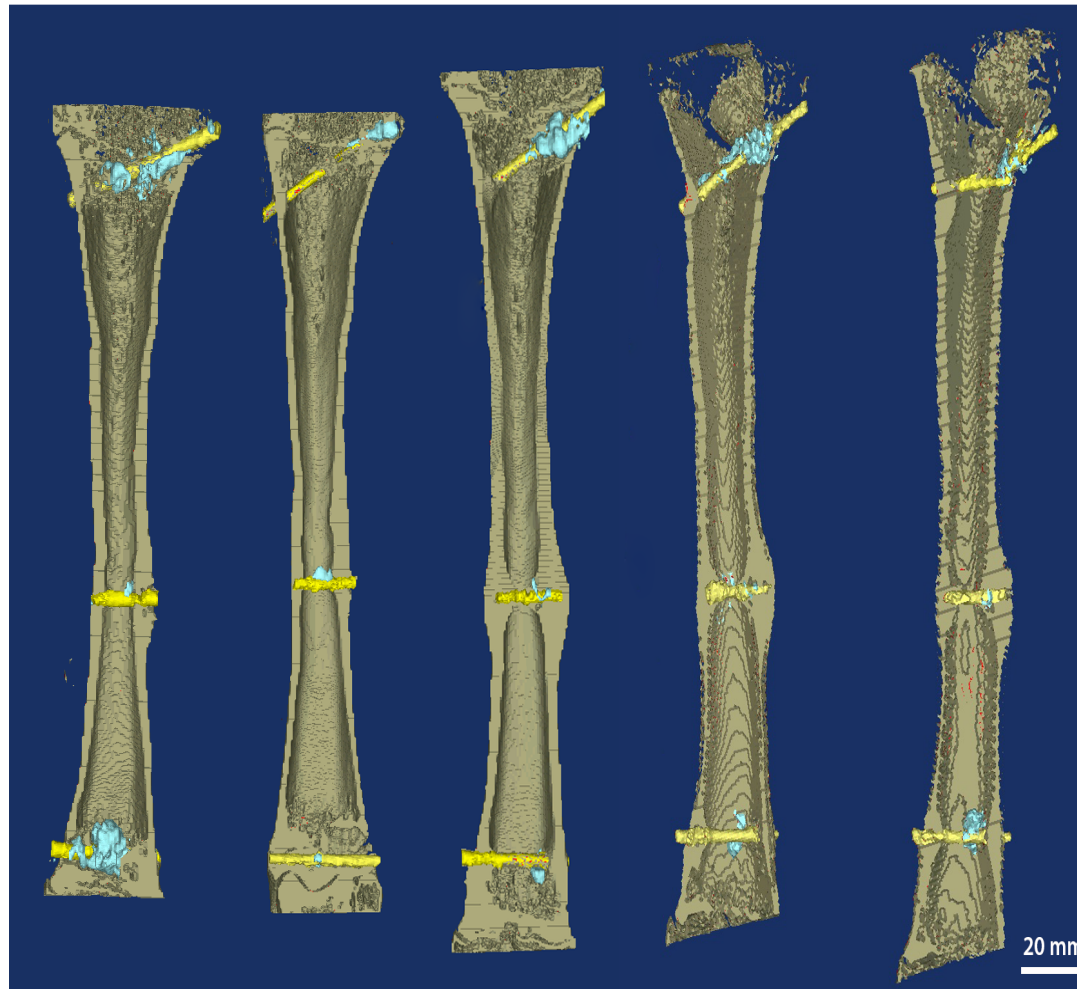
# Mg-alloys (Mg-Zn-Ca)

	1 <sup>st</sup> Generation WE43	2 <sup>nd</sup> Generation ZX50 & WZ21		3 <sup>rd</sup> Generation XHP-Mg alloys
REE	---	+	-	+++
Degradations- Geschwindigkeit	+	---	+	++
Gas Formation	+	---	+	++

# BRI.Mag screws – in vivo Test



# BRI.Mag<sup>®</sup> transcortical implantation of 3 mm ESIN



2W

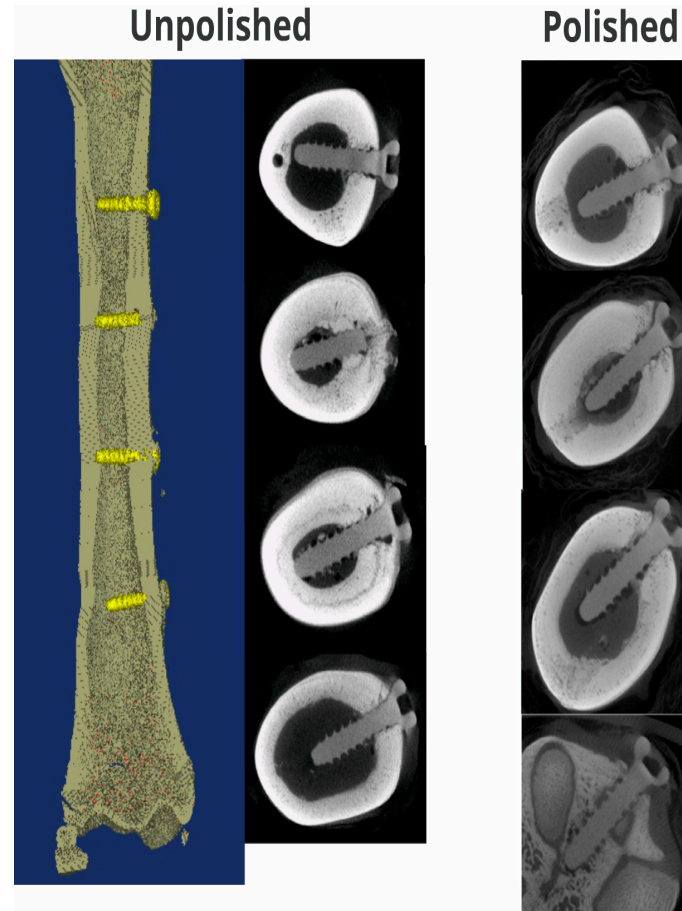
6W

12W

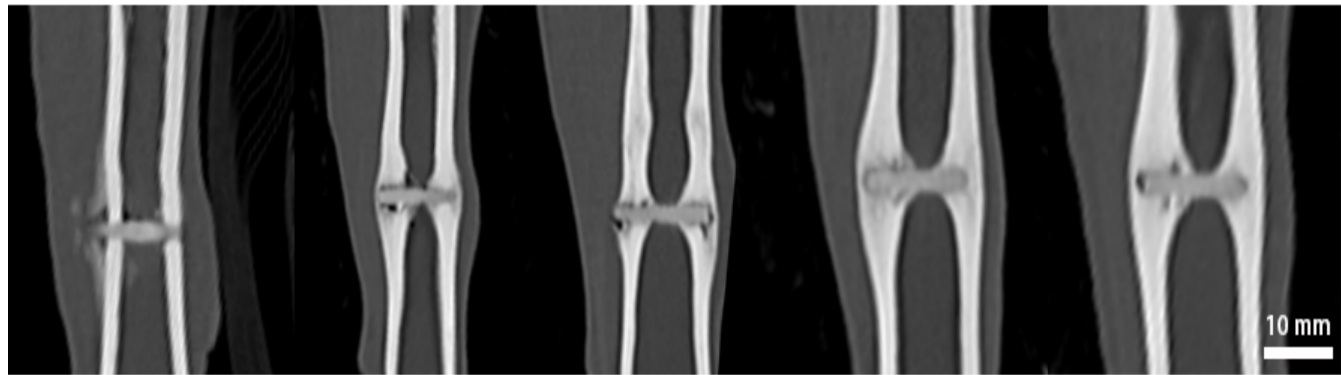
24W

52W

# Micro CT (Tibia – 6W post op)







2W

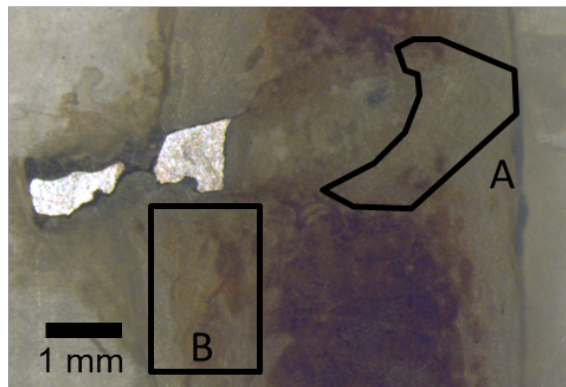
6W

12W

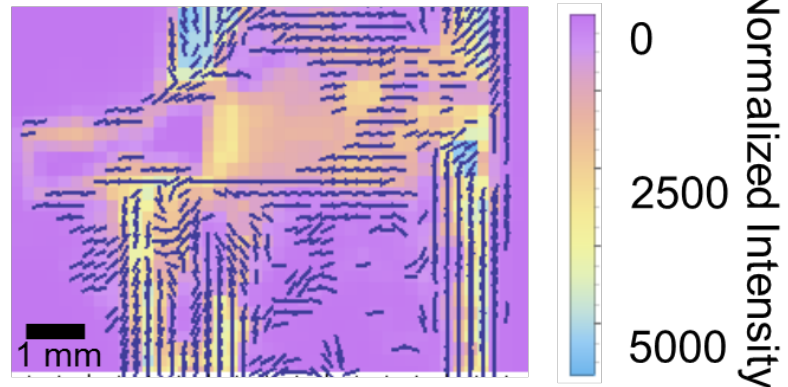
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52W

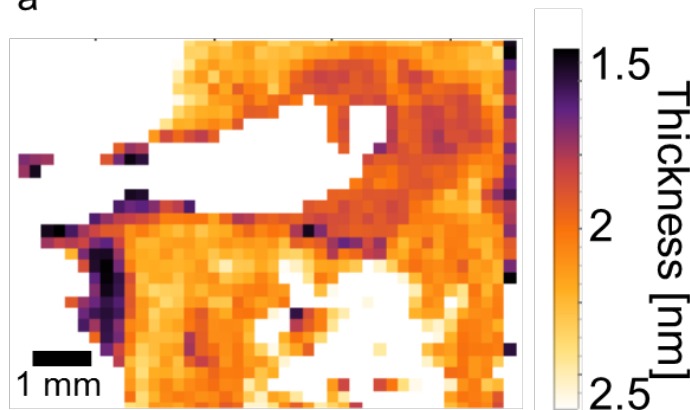
# BOKU Wien – Prof Lichtenegger



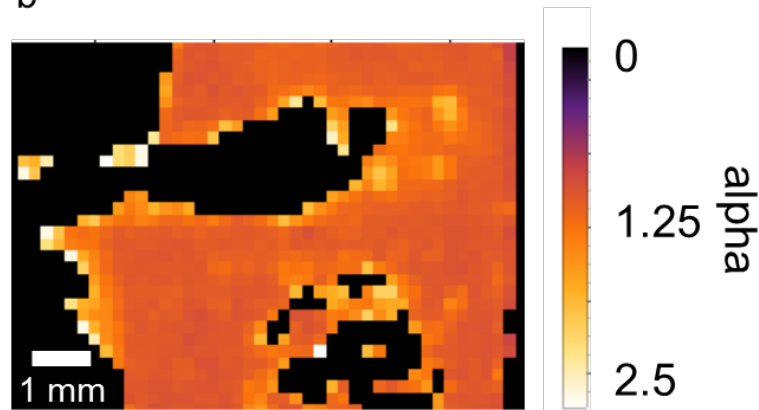
a



b



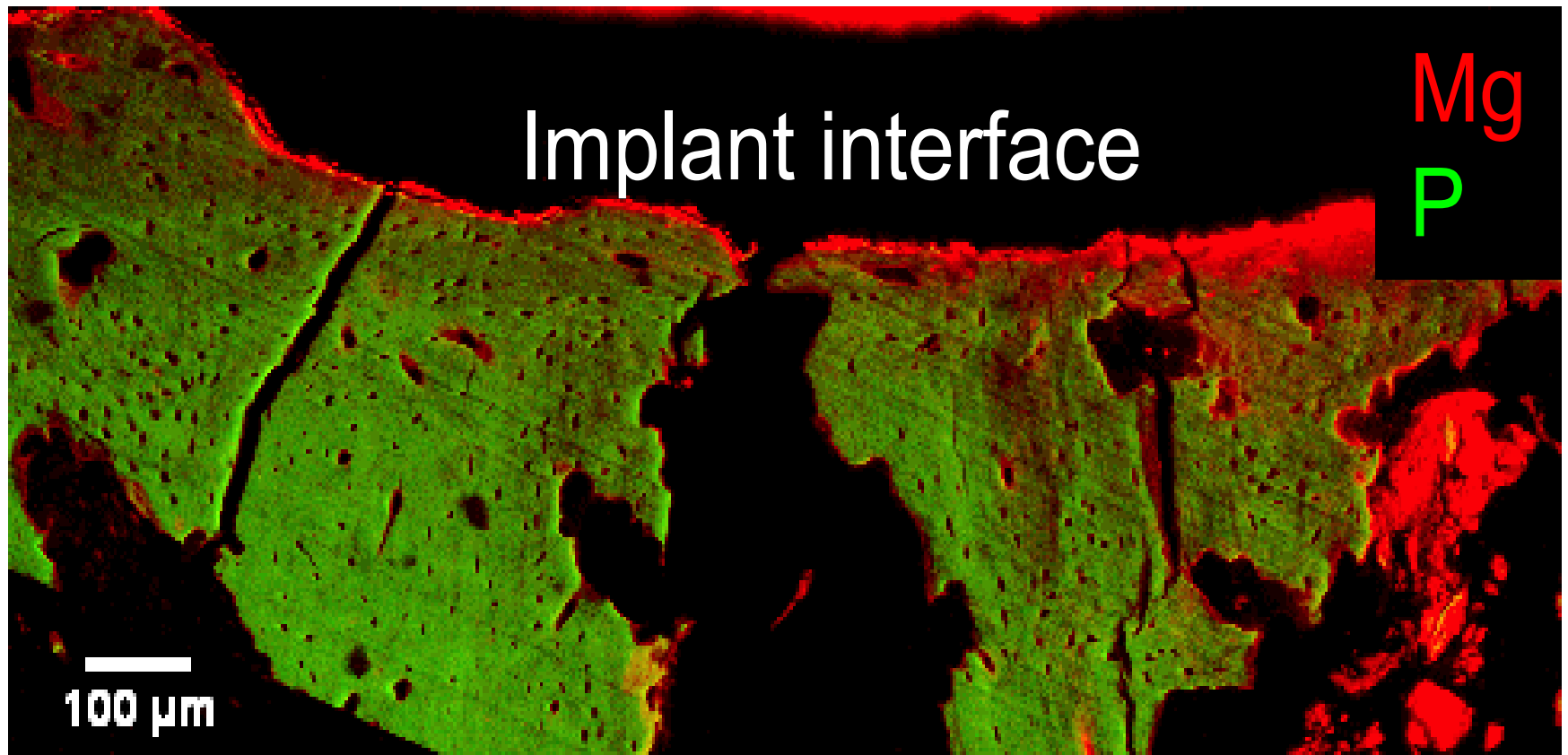
c



d

**Nanostruktur (12 Monate) a. Mikroskopie Bild , b. Absorption vs. Orientation, c. Platelet thickness, d. alpha parameter**

# BOKU Wien – Prof Lichtenegger



# Implant-derived magnesium induces local neuronal production of CGRP to improve bone-fracture healing in rats

Yifeng Zhang<sup>1,13,14</sup>, Jiankun Xu<sup>1,14</sup>, Ye Chun Ruan<sup>2,14</sup>, Mei Kuen Yu<sup>2</sup>, Micheal O’Laughlin<sup>1</sup>, Helen Wise<sup>3</sup>, Di Chen<sup>4</sup>, Li Tian<sup>1</sup>, Dufang Shi<sup>1</sup>, Jiali Wang<sup>1</sup>, Sihui Chen<sup>1</sup>, Jian Q Feng<sup>5</sup>, Dick Ho Kiu Chow<sup>1</sup>, Xinhui Xie<sup>1</sup>, Lizhen Zheng<sup>1</sup>, Le Huang<sup>1</sup>, Shuo Huang<sup>1</sup>, Kwoksui Leung<sup>1</sup>, Na Lu<sup>6</sup>, Lan Zhao<sup>4</sup>, Huafang Li<sup>1</sup>, Dewei Zhao<sup>7</sup>, Xia Guo<sup>8</sup>, Kaiming Chan<sup>1</sup>, Frank Witte<sup>9,10</sup>, Hsiao Chang Chan<sup>2</sup>, Yufeng Zheng<sup>11</sup> & Ling Qin<sup>1,12</sup>

Orthopedic implants containing biodegradable magnesium have been used for fracture repair with considerable efficacy; however the underlying mechanisms by which these implants improve fracture healing remain elusive. Here we show the formation of abundant new bone at peripheral cortical sites after intramedullary implantation of a pin containing ultrapure magnesium into

# Limits

- Lasttragend ?
- Langsamer ?
- Zwei Phasen ?
- Mg Drucken ?
- Positive Effekt auf Zellen mehr nutzen
- Mg Coating
- Angepaste Legierung an Heilung ?

# Acknowledgment

- Danke – insbesondere auch an mein Team und die Unterstützung



**ETH**



**Heraeus**



**fFORTE**

FRAUEN IN FORSCHUNG UND TECHNOLOGIE

**bmwfi**

Bundesministerium für  
Wirtschaft, Familie und Jugend